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| **Type of Hazard**   * Physical * Chemical * Biological * Ergonomic * Malevolent Threat | **Energy Exchanges**   * Struck Against (running or bumping into) * Struck by (hit by moving object) * Fall to lower level * Fall on same level * Caught in (pinch and nip points) * Caught on (snagged, hung) * Caught Between (crushed/amputated) * Contact with (harmful energy or substance) * Overstress/Overexertion/Overload * Release of (any harmful energy) | **Potential Injury Types**   * Laceration * Amputation * Contusion * Blunt force trauma * Crushing Injury * Fracture * Sprain/strain * Repetitive trauma * Overexertion * Embedded Foreign body * Pinch * Burn * Irritation * Chronic Illness * Electrocution * Overexposure * Engulfment | **Substandard Practices**   * Operating Equipment without authority * Failure to warn * Failure to secure * Operating at improper speed * Making safety device inoperable * Using defective equipment * Using equipment improperly * Failing to use PPE * Improper Loading * Improper Placement * Improper Lifting * Improper position for task * Servicing equipment while in operation * Horseplay * Under influence of altering substances * Failure to follow procedures * Failure to identify | **Substandard Conditions**   * Inadequate Guards or barriers * Inadequate Protective equipment * Defective Tools, equipment or materials * Congestion or restricted action * Inadequate warning systems * Fire/Explosion hazards * Poor housekeeping/disorder * Hazardous environmental conditions, gases, dusts, smoke, fumes, vapors * Noise exposures * Radiation Exposure * Temperature Extremes * Inadequate or excess illumination * Inadequate ventilation * Inadequate instructions or procedures |